

# ecom-ST

The flue gas analyser for fixed installation of autonomous, continuous emission monitoring

EMC-tested according to EN 61326-1



## STATIONARY FLUE GAS ANALYSIS

Made in Germany



### Conserved resources

Reduce fuel, energy and equipment downtime. Provide for predictive maintenance through the detection of anomalies and yield losses.



### Increased efficiency

How efficiently your generate process heat might be crucial for their production process.



### Enhanced safety

Monitor emissions and processes to trigger alerts when level reach set unsafe thresholds.



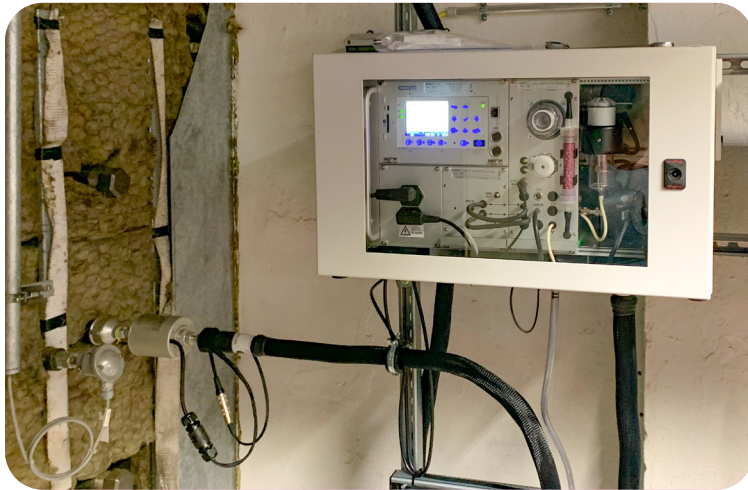
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**ecom**<sup>®</sup>  
Measurement Technology

„The earlier an anomaly is recognised in the process, the sooner it can be eliminated.“

# THE STATIONARY SOLUTION

## Continuous emission monitoring for clean values



- Data transfer via Modbus RTU via RS485 or Modbus TCP via Ethernet
- Automatic measuring interval programmable with cycles between 10 minutes and 65 minutes (up to 144 measurements/day)
- Up to 6 measured gases in addition to calculated values
- Large, low-maintenance gas pump for fast gas conveyance
- Integrated PTFE filter for protection against dust during long-term measurement
- Modular design fits into 19 inch rack

● = Basis EC ● = Optional Pellistor ● = Optional EC ● = Optional NDIR



Technical data				√ Standard · Option
Measured values	Range	Resolution	Accuracy* = Higher value prevails	
Maximum number of sensors				6
O <sub>2</sub>	0...21 %	0,01 vol. %	± 0,3 vol. %	√
CO (H <sub>2</sub> -comp.)	0...2.500 ppm (10.000 ppm)	1 ppm	± 20 ppm / 5 % of reading*	√
CO %	0...63.000 ppm	5 ppm	± 100 ppm / 10 % of reading*	•
CO <sub>2</sub>	0...20 %	0,1 vol. %	± 0,5 % / 5 % of reading*	•
CO <sub>2</sub>	0...100 %	0,1 vol. %	± 5 % of measure range end value	•
NO	0...5000 ppm	1 ppm	± 5 ppm / 5 % of reading*	•
NO <sub>ExtraLow</sub>	0...300 ppm	0,1 ppm	± 2 ppm / 5 % of reading*	•
NO <sub>2</sub>	0...1.000 ppm	1 ppm	± 5 ppm / 5 % of reading* <sup>(1)</sup>	•
NO <sub>2Low</sub>	0...100 ppm	0,1 ppm	± 5 ppm / 5 % of reading* <sup>(1)</sup>	•
SO <sub>2</sub>	0...5.000 ppm	1 ppm	± 5 ppm / 5 % of reading* <sup>(2)</sup>	•
SO <sub>2Low</sub>	0...100 ppm	0,1 ppm	± 5 ppm / 5 % of reading* <sup>(2)</sup>	•
H <sub>2</sub>	0...20.000 ppm	1 ppm	± 100 ppm oder 5 % of reading*	•
H <sub>2</sub> S	0... 1.000 ppm	1 ppm	± 10 ppm / 5 % of reading*	•
CH <sub>4</sub>	0...5 %	0,01 vol. %	± 0,2 vol. % / 5 % of reading*	•
C <sub>x</sub> H <sub>y</sub>	0...4 %	0,01 vol. %		•

Technical data	
Calculation values	Range
CO <sub>2</sub>	0...CO <sub>2max</sub>
Combustion efficiency (ETA)	0...120 %
Excess air (Lambda)	>1
Losses qA	0...100 %
CO <sub>(U)</sub> undiluted	x ppm
Dew point	x° C
mg/m <sup>3</sup>	x mg/m <sup>3</sup>
mg/kWh	x mg/kWh
O <sub>2</sub> reference	x % O <sub>2</sub>

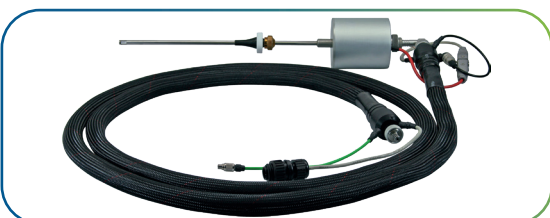
Notes:

<sup>(1)</sup> NO and NO<sub>2</sub>: Either both as normal or low version - a mix of each types is not possible.

<sup>(2)</sup> Only one type SO<sub>2</sub> sensor (normal or low version) can be added to the analysers configuration.

### HEATED GAS SAMPLING SYSTEM (optional)

Using a heated sampling system limits losses when measuring water-soluble substances (NO<sub>2</sub> and SO<sub>2</sub>)



A hot gas filter (PTFE) can be integrated in the probe head to protects the analyser from soot during long-term measurements.

Heated gas sampling system SBK2			
Measured values	Range	Resolution	Accuracy
T-Gas	0...500 °C	0,1°C	± 2 °C or 1,5 % of reading*